



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4314-3
Job Sheet 172973



Part No: D4314-3

Job Qty: 6 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-02-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/01
100	Waterjet	6 pcs		3/3/18	0.01	0.31	Waterjet1		SC 18/04/01
110	QC	6 pcs		3/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/01
120	QC	6 pcs		3/3/18	0.00	0.00	QC8-4		38
130	Small Fab	6 pcs		3/3/18	0.00	0.12	Small Fab-6		9-88
150	QC	6 pcs		3/3/18	0.00	0.00	QC5		23
160	HandFinish	6 pcs		3/5/18	0.00	0.12	HandFinish1		SA 28-04-08
170	QC	6 pcs		3/5/18	0.00	0.00	QC7-3		11
180	Packaging	6 pcs		3/5/18	0.00	0.00	Packaging3-2		6
190	QC21-SA	6 Ea		3/5/18	0.00	0.00	QC21		9-88

Part Op 100 - 1-Cut as per Dwg D4314

Descriptions: 130 - COUNTER SINK AS PER DWG

DAS
21
9-88

APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.1164 sf (.0194 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	0	22	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 12:41 PM dart.logan.david

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Email: sales@dartaro.com
www.dartaerospace.com



Container No: S057120



Part: D4314-3
Job No: 172973
Serial No/Batch: S057120
Revision:
Inspector:

Date: 04/01/18

Luc 0

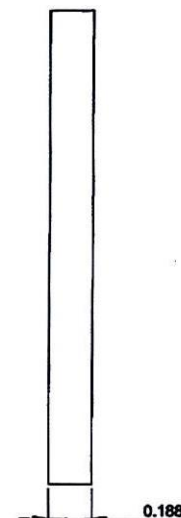
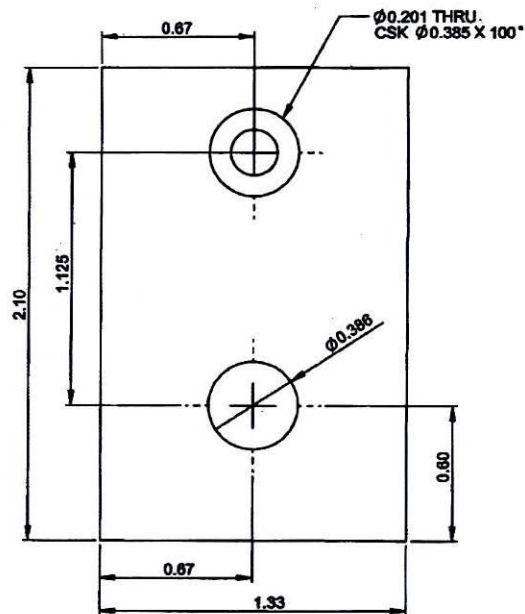
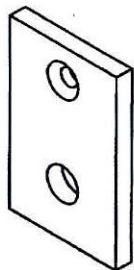


FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	PL	Audited by:	9-89	Preliminary Approval:	
Date:	10/09/01	Date:	APR 02 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	11.04.28	New Issue	KJ	



D4314-3 SHIM

NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 (REF DART SPEC M2024T3S.188) OR ALUMINUM 6061-T6/T62 SHEET PER QQ-A-250/11 OR AMS-QQ-A-250/11 AMS 4026 OR AMS 4027 OR ASTM B209 (REF DART SPEC M6061T6S.188) OR ALUMINUM 5052-H32 SHEET PER QQ-A-250/8 OR AMS-QQ-A-250/8 AMS 4016 OR ASTM B209 (REF DART SPEC M5052H32S.188)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

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RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. **172973**

20180226

RELEASED
2011-02-01
mp

DESIGN	SC	DART AEROSPACE LTD	
DRAWN	SC	HAWKESSBURY, ONTARIO, CANADA	
CHECKED	<i>JP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JP</i>	D4314	SHEET 2 OF 2
APPROVED	<i>JP</i>	TITLE	SCALE
DE APPR.	<i>JP</i>	SHIM	NTS
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